



SHINHUNG IND. CO., LTD.

# MANUFACTURER OF GAS APPARATUS



**MANUFACTURER OF  
GAS WELDING &  
CUTTING EQUIPMENT**

- GAS CUTTING TORCH
- GAS WELDING, HEATING TORCH
- GAS REGULATOR

- FLASHBACK ARRESTOR
- GAS NOZZLE
- SHIPBUILDING EQUIPMENT

# WE GOT EVERYTHING YOU WANT!

## CEO GREETINGS

Shinhung was established in 1957 and for the past 60 years, we have progressed into a specialized company for gas related products like gas-cutting torch, pressure regulator, and flashback arrestor.

We do not settle for the present as we work towards transformation and reformation and we are striving to research and develop special products like shipbuilding materials and expand our range to all fields like shipbuilding, steel, and construction industries and building a cornerstone in order for reformation in the 100-year period.

Through technical and quality innovation, we will do our best so that we can offer our customers products that are fully equipped with competence such as KS Q ISO 9001:2015/ISO 9001:2015 certification and also provide the best customer satisfaction.

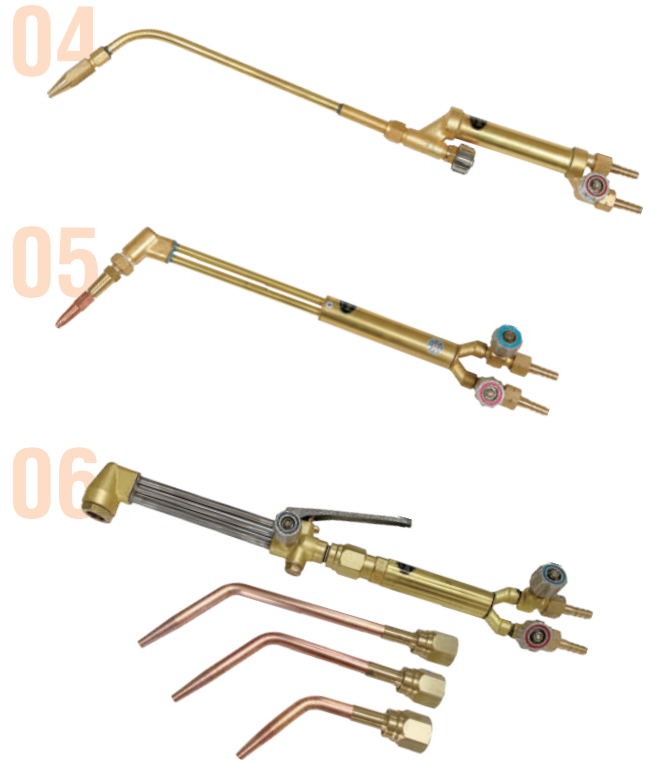
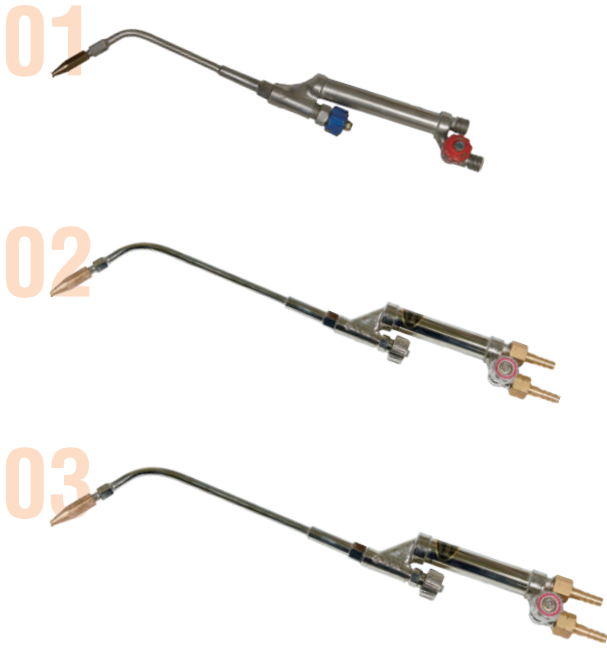
Also, based on our long experiences and excellent technical skills, we assure our customers that we will stand as a leading company.

Thank you.





# WELDING TORCH



**01 SH100**  
Mini Welding Torch

Tip No.	Welding Capacity	Gas Pressure(Mpa)	
		O <sub>2</sub>	LPG
10	Thickness Plate	0.05~ 0.08	0.01 up
16	Thickness Plate		0.01 up
25	Thickness Plate		0.015 up
40	0.4~1.0		0.02 up

Length : 270mm / Weight : 260g

**02 SH101**  
Small Type Welding Torch

Tip No.	Welding Capacity	Gas Pressure(Mpa)	
		O <sub>2</sub>	LPG
50	0.5~0.7	0.2	0.02 ~ 0.03
70	0.7~1.0		
100	1.0~1.4		
140	1.4~2.0		
200	2.0~2.5		

Length : 350mm / Weight : 410g

**03 SH102**  
Middle Type Welding Torch

Tip No.	Welding Capacity	Gas Pressure(Mpa)	
		O <sub>2</sub>	LPG
200	2.0~2.3	0.3	0.02~0.03
235	2.3~2.5		
250	2.5~3.2		
315	3.2~4.0		
400	4.0~4.5		
450	4.5~5.0		
500	5.0~6.0		

Length : 450mm / Weight : 420g

**04 SH103**  
Large Type Welding Torch

Tip No.	Welding Capacity	Gas Pressure(Mpa)	
		O <sub>2</sub>	LPG
250	2.5~3.2	0.3	0.03
315	3.2~4.0		
400	4.0~5.0		
500	5.0~6.3		
630	6.3~8.0	0.4	
800	8.0~10		
1000	10~12		

Length : 550mm / Weight : 680g

**05 SH308**  
Medium Pressure Welding Torch (A1)

Welding Tip	Welding Capacity	Gas Pressure(Mpa)	
		O <sub>2</sub>	LPG
3 Pieces	0.5~8	1~4.5	0.1~0.3

Length : 360mm / Weight : 480g

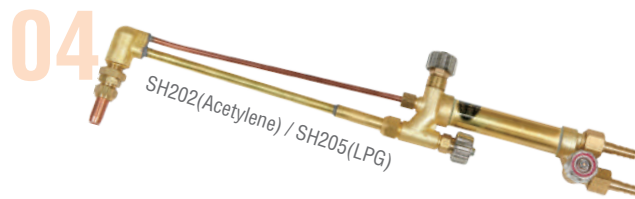
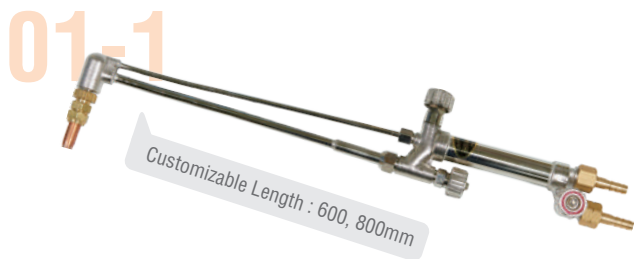
**06 SH307**  
Medium Pressure Welding & Cutting Torch

Tip No.		Capacity	
Welding	Cutting	Welding(mm)	Cutting(mm)
4	1	0.5~2.5	5~50
5	2		
6	3		

Length : 435mm / Weight : 2,050g



# CUTTING & STRAIGHT LINE TORCH



## 01 SH201, 203 Middle Type Cutting Torch for Acetylene / LPG

Type	Model	Tip No.	Cutting Capacity	Gas Pressure(Mpa)	
				O <sub>2</sub>	LPG
LPG	SH203	1	3~10	0.2	0.03
		2	10~20	0.25	
		3	20~30	0.3	

Length : 430mm / Weight : 600g

Acetylene cutting torch needs to be customized!  
Do not mix LPG and AC gas!

## 04 SH202, 205 Large Type LPG Cutting Torch for Acetylene / LPG

Type	Model	Tip No.	Cutting Capacity	Gas Pressure(Mpa)	
				O <sub>2</sub>	LPG
LPG	SH205	1	3~15	0.3	0.04
		2	15~40		
		3	40~80		

Length : 520mm / Weight : 840g

Acetylene cutting torch needs to be customized!  
Do not mix LPG and AC gas!

## 02 SH208 Middle Type Straight Line Torch

7.5pt	Cutting Capacity	Gas Pressure(Mpa)	
		O <sub>2</sub>	LPG
1	1~5	0.2	0.03
2	5~15	0.25	
3	15~30	0.3	

Length : 500mm / Weight : 580g

## 05 SH209 Large Type Straight Line Torch

Tip No.	Cutting Capacity	Gas Pressure(Mpa)	
		O <sub>2</sub>	LPG
1	1~10	0.3	0.04
2	10~25		
3	50~100		

Length : 600mm / Weight : 840g

## 03 SH206 Middle Type Welding / Cutting Torch

Welding Tip	Cutting Tip	Capacity
7 Pieces	3 Pieces	Same Capacity of Middle type Welding & Cutting Torch

Length : 430mm / Weight : 670g

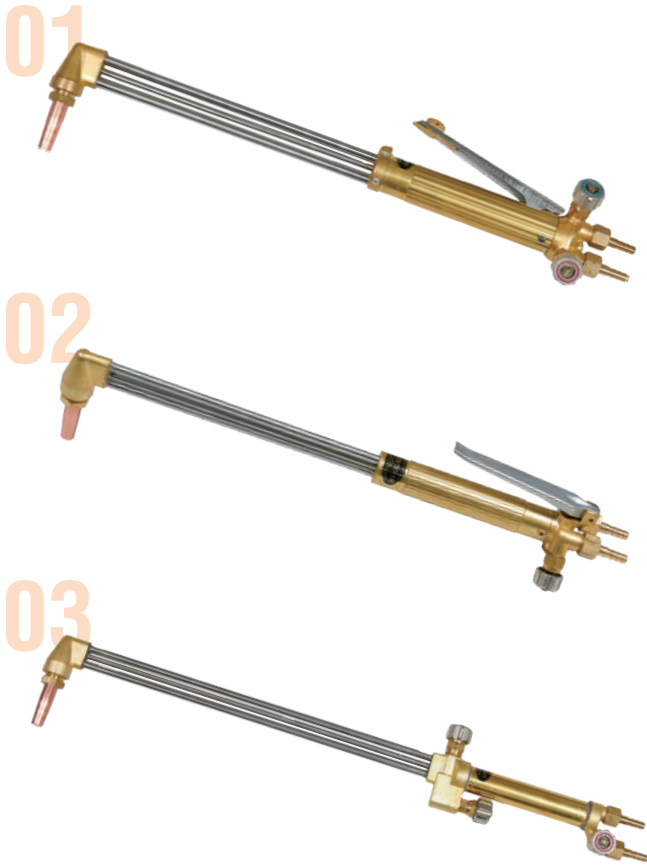
## 06 SH207 Large Type Welding / Cutting Torch

Welding Tip	Cutting Tip	Capacity
7 Pieces	3 Pieces	Same Capacity of Large type Welding & Cutting Torch

Length : 520mm / Weight : 1,050g



# MEDIUM PRESSURE CUTTING & HEATING TORCH



**01 SH313**  
Medium Pressure Cutting Torch

Tip No.	Cutting Capacity	Oxygen Pressure (Mpa)	LPG Pressure (Mpa)
1	5~15	0.2~0.3	0.02
2	10~30	0.3~0.4	0.025
3	20~60	0.3~0.5	0.03

Length : 500mm / Weight : 1,350g

**02 SH315**  
Medium Pressure Cutting Torch

Tip No.	Cutting Capacity	Oxygen Pressure (Mpa)	LPG Pressure (Mpa)
1	5~15	0.2~0.3	0.02
2	10~30	0.3~0.4	0.025
3	20~60	0.3~0.5	0.03

Length : 480mm / Weight : 1,100g

**03 SH316**  
Medium Pressure Cutting Torch

Tip No.	Cutting Capacity	Oxygen Pressure (Mpa)	LPG Pressure (Mpa)
1	5~15	0.2~0.3	0.02
2	10~30	0.3~0.4	0.025
3	20~60	0.3~0.5	0.03

Length : 630mm / Weight : 1,100g

**04 SH309**  
Line Heating Torch

Tip No.	Length (mm)	Weight (g)	O <sub>2</sub> (Mpa)	LPG (Mpa)
1,000~3,000	740~1,000	640~960	0.4~0.8	0.02~0.08

'SH309-L' is light weight type.  
This relieves fatigue in field work!

**05 SH305**  
Two-Flame Heating Torch

Tip No.	Length (mm)	Weight (g)	Gas Pressure(Mpa)	
			O <sub>2</sub> (Mpa)	LPG(Mpa)
250~3000	775	865	0.3~0.8	0.02~0.08

**06 SH301**  
LPG Heating Torch

Type	Tip No.	Length (mm)	Weight (g)	Gas Pressure (Mpa)		Flow Quantity	
				O <sub>2</sub>	LPG	(LPG) L/H	(O <sub>2</sub> ) L/H
A	3,500~5,000	740	620	0.3~0.4	0.03	1,000~3,000	5,000~10,000
B	3,500~5,000	1,000	890	0.4~0.5	0.04	3,500~5,000	14,000~20,000



**01 SH302**  
LPG Burner (One-Flame / Two-Flame)

Length (mm)	Weight (g)	LPG (Mpa)	Flow Quantity		Type
			LPG (Mpa)		
630	830	0.03	600		SH303 (One-Flame)
630	1,145	0.03	600		SH302 (Two-Flame)



**02 SH317**  
TCM Burner

Length (mm)	Weight (g)	Oxygen Pressure(Mpa)	LPG Pressure(Mpa)
800~1,400	6,200	1.2	0.3



**03 SH301**  
C Type Heating Torch

Length (mm)	Weight (g)	Gas Pressure (Mpa)		Flow Quantity	
		O <sub>2</sub>	LPG	(LPG) L/H	(O <sub>2</sub> ) L/H
1,430	2,500	0.6~0.8	0.08	10,000~12,000	30,000~40,000



**04 SH306**  
Scarfing Torch

Length (mm)	Weight (g)	Scarfing Width (mm)	Kind of Tip	O <sub>2</sub> (Mpa)	LPG (Mpa)
1,300	3,200	70~100	1	0.8~1.2	0.05~0.07



**05 SH310S**  
Hand Cutter

Tip No.	Cutting Capacity	Oxygen Pressure(Mpa)	Gas Pressure(Mpa)
2~10	100~400	0.6~1.2	0.04~0.07

Length : 1,100~1,800mm



**06 SH310**  
Hand Cutter

Tip No.	Cutting Capacity	Oxygen Pressure(Mpa)	Gas Pressure(Mpa)
7,8,9	200~600m/m	0.8~1.2	0.05~0.08

Length : 1,100~1,800mm



**07 SH312**  
Hand Cutter

Tip No.	Cutting Capacity	Oxygen Pressure(Mpa)	Gas Pressure(Mpa)
7,8,9	200~600m/m	0.8~1.2	0.05~0.08

Length : 1,800~3,500mm



2gauge / other screw type can be made!  
Please request custom-made!

01



02



03



04



05



06



**01 SH501**  
Regulator for Oxygen

High Pressure Gauge (Mpa)	Low Pressure Gauge (Mpa)	Limits of Control (Mpa)	Flow Quantity (L/H)	Weight (g)
25	2.5	0.3~1.0	62,000	1,260

**04 SH505**  
Regulator for Acetylene (Clamp Type)

High Pressure Gauge (Mpa)	Low Pressure Gauge (Mpa)	Limits of Control (Mpa)	Flow Quantity (L/H)	Weight (g)
2.5	0.3	0.01~0.13	11,000	1,800

**02 SH503**  
Regulator for Acetylene

High Pressure Gauge (Mpa)	Low Pressure Gauge (Mpa)	Limits of Control (Mpa)	Flow Quantity (L/H)	Weight (g)
2.5	0.3	0.01~0.13	11,000	1,240

**05 SH801**  
Regulator for CO<sub>2</sub>

High Pressure Gauge (Mpa)	Flow Quantity	Heater Control Type	Weight (g)
0.6	Max 25L/min	110V, 220V	1,750

**03 SH506**  
Regulator for LPG

Pressure Gauge Limits (Mpa)	Limits of Control (Mpa)	Flow Quantity (L/H)	Weight (g)
0.3	0.01~0.1	15,000	1,165

**06 SH802**  
Regulator for Argon

High Pressure Gauge (Mpa)	Flow Quantity	Weight (g)
25	Max 25L/min	1,270



# REGULATORS & FLASHBACK ARRESTOR

07



08



09



10



11



12



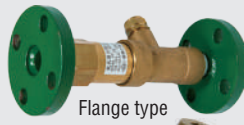
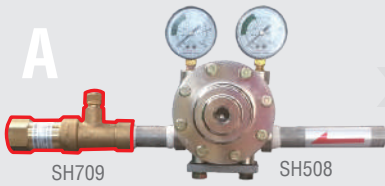
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14



A

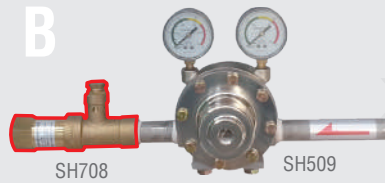


Flange type



Screw type

B



Flange type



Screw type

A~B

**SH709, 708**  
Gas Piping Type

Model	Gas	Usable Pressure (Mpa)	Flow Capacity (Nm <sup>3</sup> /h)	Type	Length (mm)	Weight (g)
SH709	Oxygen	1.0	320	15A, 20A, 25A	160	1,330
SH708	Acetylene / LPG / LNG	0.15	20	15A, 20A, 25A	160	1,300

07~08

**SH508, 509**  
Large Type Regulator for Oxygen / LPG

GAS	High Pressure Gauge (Mpa)	Low Pressure Gauge (Mpa)	Limits of Control (Mpa)	Flow Quantity (L/H)	Weight (g)
Oxygen	25	2.5	0.2~1.2	350,000	6,500
LPG	2.5	0.3	0.01~0.15	70,000	6,000

09~10

**SH510, 511**  
Regulator for Oxygen / LPG

GAS	High Pressure Gauge (Mpa)	Low Pressure Gauge (Mpa)	Limits of Control (Mpa)	Flow Quantity (L/H)	Weight (g)
Oxygen	25	2.5	0.3~1.0	40,000	1,605
Acetylene/LPG	2.5	0.3	0.01~0.13	11,000	1,605

11~12

**SH513-30, 513-70**  
Regulator for Nitrogen

Model	High Pressure Gauge (Mpa)	Low Pressure Gauge (Mpa)	Limits of Control (Mpa)	Weight (g)
SH513-30	25	5	Below 2.5	1,450
SH513-70	25	25	Below 6	1,750

13~14

**SH512, 513**  
Regulator for Oxygen / LPG

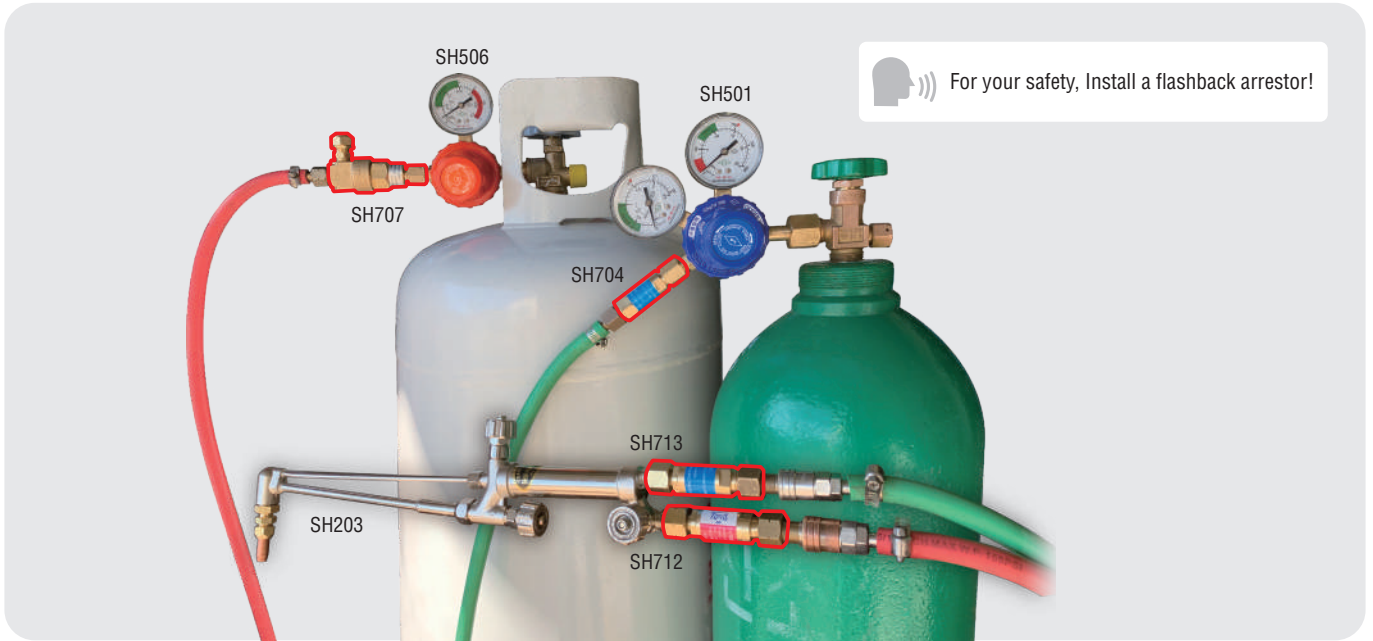
GAS	Pressure (Mpa)		Flow Quantity (L/H)	Weight (g)
	Outlet Pressure Gauge	Limits of Control		
Oxygen	1.0	0.2~0.6	26,000	685
Acetylene/LPG	0.3	0.01~0.1	11,000	685





# FLASHBACK ARRESTOR

For your safety, Install a flashback arrestor!



## 01~02 SH704, 706 Regulator Type

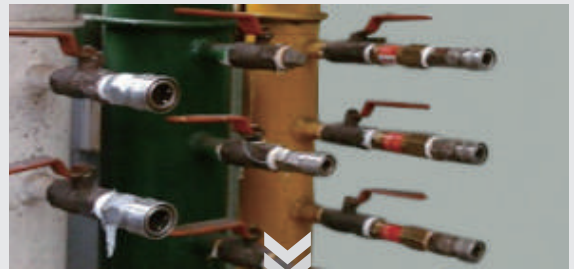
Model	GAS	Usable Pressure (Mpa)	Flow Capacity (Nm <sup>3</sup> /h)	Length (mm)	Weight (g)
SH704	Oxygen	0.1~0.9	15	75	130
SH706	Oxygen	0.1~0.9	25	105	400

## 03~04 SH705, 707 Regulator Type

Model	GAS	Usable Pressure (Mpa)	Flow Capacity (Nm <sup>3</sup> /h)	Length (mm)	Weight (g)
SH705	LPG	0.01~0.13	3	75	130
SH707	LPG/Acetylene	0.01~0.13	5	105	440

## 05~06 SH712, 713 Torch Type

Model	GAS	Usable Pressure (Mpa)	Flow Capacity (Nm <sup>3</sup> /h)	Length (mm)	Weight (g)
SH713	Oxygen	0.2~0.9	10	65	100
SH712	LPG/LNG	0.02~0.1	2	65	100

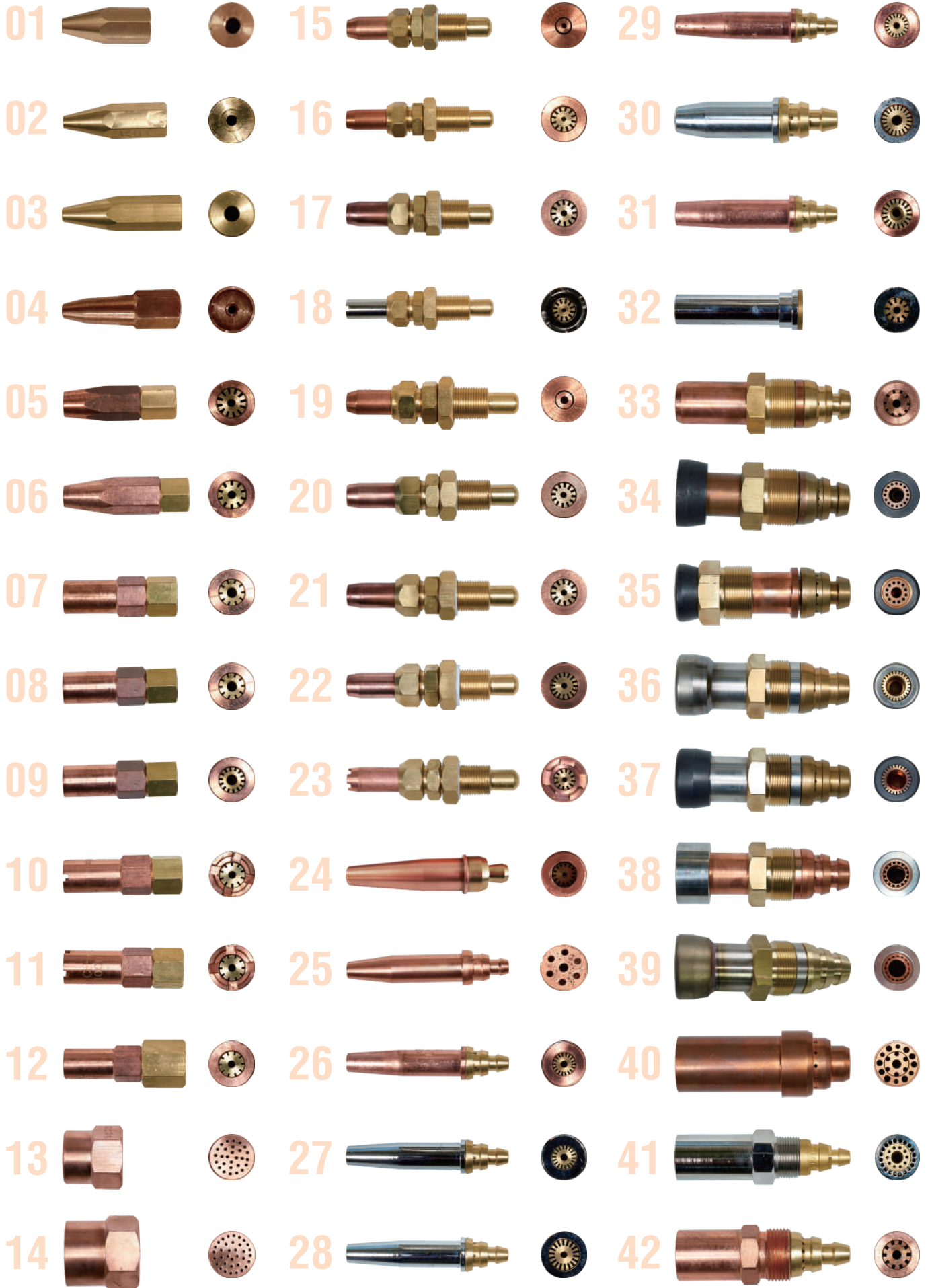


## 07~08 SH710, 711 Gas Manifold Type

Model	Gas	Usable Pressure (Mpa)	Flow Capacity (Nm <sup>3</sup> /h)	Type	Length (mm)	Weight (g)
SH711	Oxygen	0.2~0.9	15	10A, 15A	77	175
SH710	LPG/Acetylene	0.02~0.1	3		77	175



# NOZZLE

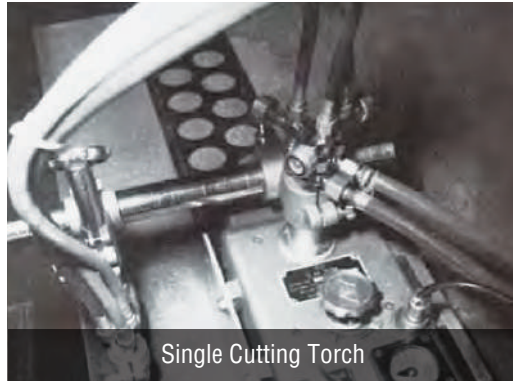


	MODEL	NO	GAS	TORCH
01	SH101N	50~200	Acetylene/LPG	Small Type Welding Torch
02	SH102N	200~500	Acetylene/LPG	Middle Type Welding Torch
03	SH103N	250~1,000	Acetylene/LPG	Large Type Welding Torch
04	SH308N	1~3	Acetylene/LPG	Medium Pressure Welding Torch (A1)
05	SH102N-H	200~500	LPG	Middle Type Welding Torch
06	SH103N-H	250~1,000	LPG	Large Type Welding Torch, Heating Torch
07	SH309LN	1,000~3,000	LPG	Line Heating Torch (Lightweight Type)
08	SH309LN-1T		Ethylene	
09	SH309LN-2T		LNG	
10	SH309LN-F	1,000~3,000	LPG	Line Heating Torch (Lightweight Type, Stop Flashback Nozzle)
11	SH309LN-1TF		Ethylene	
12	SH309LN-B	1,000~3,000	LPG	Line Heating Torch (Basic Type)
13	SH301N	3,500~5,000	LPG	Heating Torch - A/B (For Diffusion Heating)
14	SH301N-C	7,500~10,000	LPG	Heating Torch - C (For Diffusion Heating)
15	SH201N-3T	1~3	Acetylene	Middle Type Acetylene Cutting Torch
16	SH203N	1~3	LPG	Middle Type LPG Cutting Torch
17	SH203N-1T		Ethylene	
18	SH203N-F	1~3	LPG	Middle Type LPG Cutting Torch (Stop Flashback Nozzle)
19	SH205N-3T	1~3	Acetylene	Large Type Acetylene Cutting Torch
20	SH205N	1~3	LPG	Large Type LPG Cutting Torch
21	SH205N-1T		Ethylene	

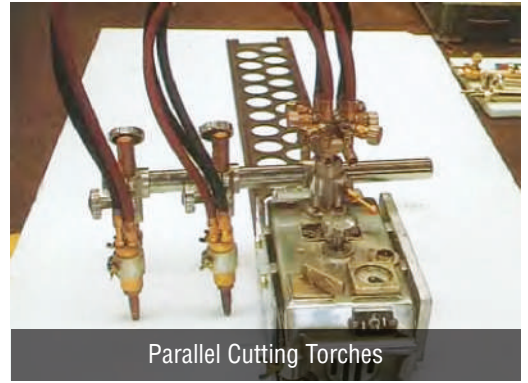
	MODEL	NO	GAS	TORCH
22	SH205N-2T	1~3	LNG	Large Type LPG Cutting Torch
23	SH205N-F	1~3	LPG	Large Type LPG Cutting Torch (Stop Flashback Nozzle)
24	SH210N	1~3	LPG	Hand Cutting Torch
25	SH300N-3T	0~5	Acetylene	Medium Pressure Hand Cutting Torch, Automatic Cutting Machine
26	SH300N	00~8	LPG	Medium Pressure Hand Cutting Torch, Automatic Cutting Machine (Metal Finishing)
27	SH300N	00~8	LPG	Medium Pressure Hand Cutting Torch, Automatic Cutting Machine (Plating Type)
28	SH300N-2T	0~8	LNG	Medium Pressure Hand Cutting Torch, Automatic Cutting Machine
29	SH300N-1T	00~8	Ethylene	
30	SH300N-A	00~8	LPG	Medium Pressure Hand Cutting Torch, Automatic Cutting Machine
31	SH300N-G	10	LPG	Medium Pressure Cutting Torch (Gouging, Scarfing)
32	SH300NT	00~5	LPG	Medium Pressure Hand Cutting Torch, Automatic Cutting Machine
33	SH310N	7~9	LPG	Hand Cutter Torch
34	SH306N	-	LPG	Scarfing Torch (For Scarfing, Gouging)
35				
36				
37				
38				
39				
40	SH317N	-	LPG	TCM Burner
41	SH910N	7-9	LPG	Medium Pressure Cutting Torch (Outmixing)
42	SH911N	7-9	LPG	Medium Pressure Cutting Torch



## Type of SH-20M

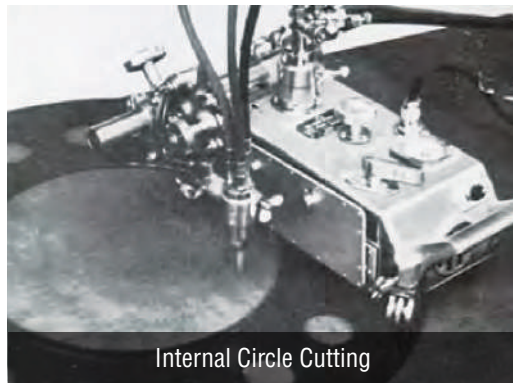


Single Cutting Torch

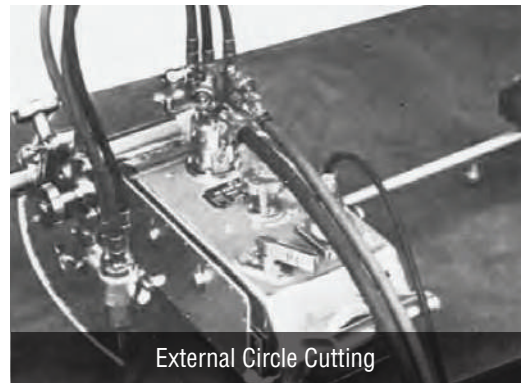


Parallel Cutting Torches

## Functions of SH-20M



Internal Circle Cutting



External Circle Cutting

## About SH-20M

The SH-20M is an automatic portable precision flame cutting machine, featuring easy automatic operation of high accuracy.

The compact, light-weight unit contains a built-in variable-speed driving mechanism and its heat resistant, rigid construction assures superb durability.

The advanced design provides ease of operation and highly accurate performance.

And it does not necessarily need skilled laborer to operate the machine.

A variety of optional accessories will expand the flexibility of this machine; in addition to straight cutting, it can perform parallel straight cutting, V.Y bevel cutting, X bevel cutting and circular cutting.

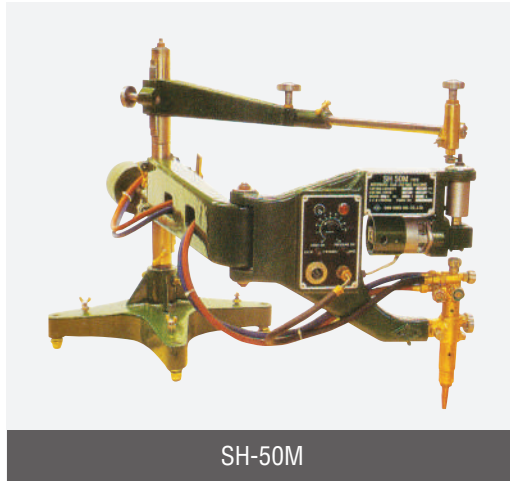
## Features of the SH-20M

01	Compact, light-weight unit drives stably and assures high accuracy.
02	Advanced design provides ease of operation and minimizes malfunction.
03	Heat resistant, rigid construction withstands severe working conditions.
04	Its wide range adjusts accurate cutting speed.
05	Light weight and simple structure assure perfect portability and easy handling.

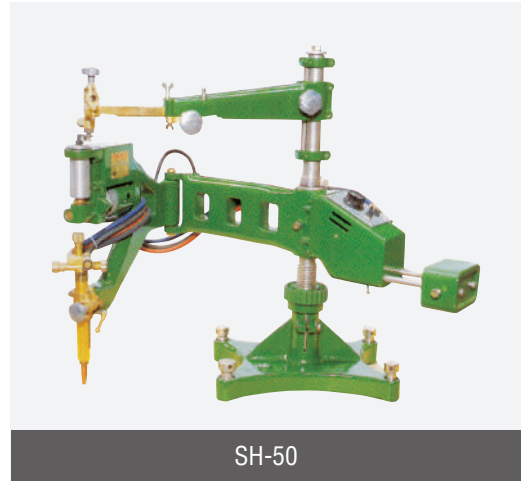


# SHAPE CUTTING MACHINE

## Type of SH-50



SH-50M



SH-50

## About SH-50

This machine is an automatic portable flame shape cutting machine equipped with an automatic magnetic tracer and a powerful magnetic roller.

This model is ideally designed for the same repeat shape cutting and any different shape cutting, considering the maximum economy and efficiency.

It can be carried anywhere and its versatile performance meets your cutting requirement. An optional circle cutting attachment is available for easy circle cutting of any diameter range from 80mm to 600mm.

## Dimension and Weight

### Body

- Dimension: 800mm\*450mm\*1,500mm
- Weight: 33.0kg(72 lbs)

### Balance

- Weight: 4.8kg(10,6 lbs)

## Capability

Plate Thickness (mm)	Speed Range (mm/min)	Cutting Precision (mm)	Diameter of Maximum Cutting Area (mm)	Width and Length of Cutting Rectangle (mm)	Motor
3~60	100~1,000	±0.4	1,500	300X900	100V.1.5W DC
				500X750	

## Cutting Specification for Nozzle

Tip No.	Plate Thickness (mm)	Cutting Speed (mm/min)	Gas Pressure	
			(O <sub>2</sub> ) kg/cm <sup>2</sup>	(C <sub>2</sub> H <sub>2</sub> ) kg/cm <sup>2</sup>
1	5~15	350~600	2.5	0.2
2	15~25	400~550	2.5	0.2
3	25~50	200~350	3.0	0.2



# CUTTING DATA

## For Acetylene

TIP NO.	Plate Thickness (mm)	Pressure(Mpa)		Cutting speed (mm/min)	Consumption(ℓ/H)		
		Oxygen	Acetylene		Cutting Oxygen	Preheat Oxygen	Acetylene
0	5~10	0.2	0.02	550~660	1,200	380	345
1	10~15	0.25	0.02	495~550	2,100	485	440
2	15~30	0.3	0.02	400~490	3,400	485	440
3	30~40	0.3	0.02	350~400	4,100	550	500
4	40~50	0.3	0.025	320~350	5,400	640	580
5	50~100	0.4	0.3	200~320	10,000	730	660
6	100~150	0.4	0.35	150~200	12,800	970	880
7	150~250	0.45	0.4	90~150	18,600	1,060	960
8	250~300	0.45	0.4	80~90	21,200	1,100	1,000

## For LPG

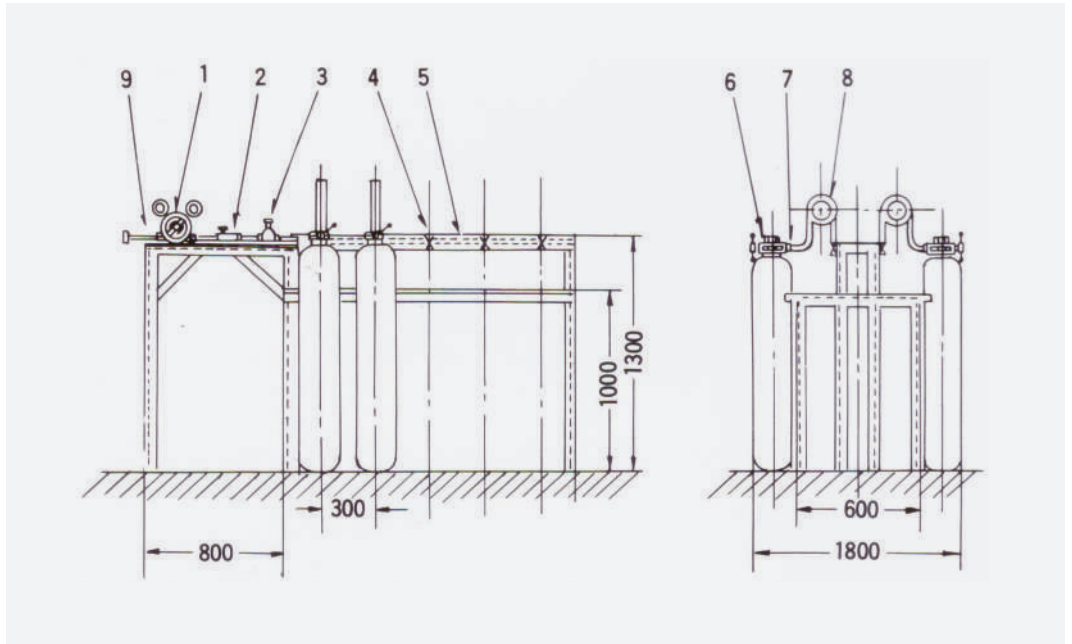
TIP NO.	Plate Thickness (mm)	Pressure(Mpa)		Cutting speed (mm/min)	Consumption(ℓ/H)		
		Oxygen	Fuel Gas		Cutting Oxygen	Preheat Oxygen	Acetylene
0	5~10	0.2 (0.15~0.3)	0.02	660~550	1,200	1,180	310
1	10~15	0.25 (0.2~0.35)	0.02	550~490	2,100	1,180	310
2	15~30	0.3 (0.25~0.35)	0.025	490~400	3,400	1,370	360
3	30~40	0.3 (0.25~0.4)	0.025	400~350	4,100	1,370	360
4	40~50	0.35 (0.3~0.4)	0.3	350~320	5,400	1,860	490
5	50~100	0.4 (0.3~0.45)	0.3	320~220	10,000	1,860	490
6	100~150	0.4 (0.3~0.45)	0.35	220~170	12,800	3,040	800
7	150~250	0.45 (0.4~0.55)	0.35	170~100	18,600	3,040	800
8	250~300	0.45 (0.4~0.55)	0.35	100~90	21,200	3,040	800

## For Ethylene

TIP NO.	Plate Thickness (mm)	Pressure(Mpa)		Cutting speed (mm/min)	Consumption(ℓ/H)		
		Oxygen	C <sub>2</sub> H <sub>4</sub>		Cutting Oxygen	Preheat Oxygen	C <sub>2</sub> H <sub>4</sub>
0	5~10	0.3	0.02	550~660	1,200	800	460
1	10~15	0.35	0.02	495~550	2,100	800	460
2	15~30	0.35	0.025	400~490	3,400	900	500
3	30~40	0.35	0.025	350~400	4,300	900	500
4	40~50	0.35	0.035	320~350	6,500	1,200	580
5	50~100	0.4	0.035	200~320	11,000	1,200	660
6	100~150	0.4	0.035	150~200	15,000	2,200	1,280
7	150~250	0.45	0.4	90~150	19,000	2,200	1,280
8	250~300	0.45	0.4	80~90	23,000	2,200	1,280

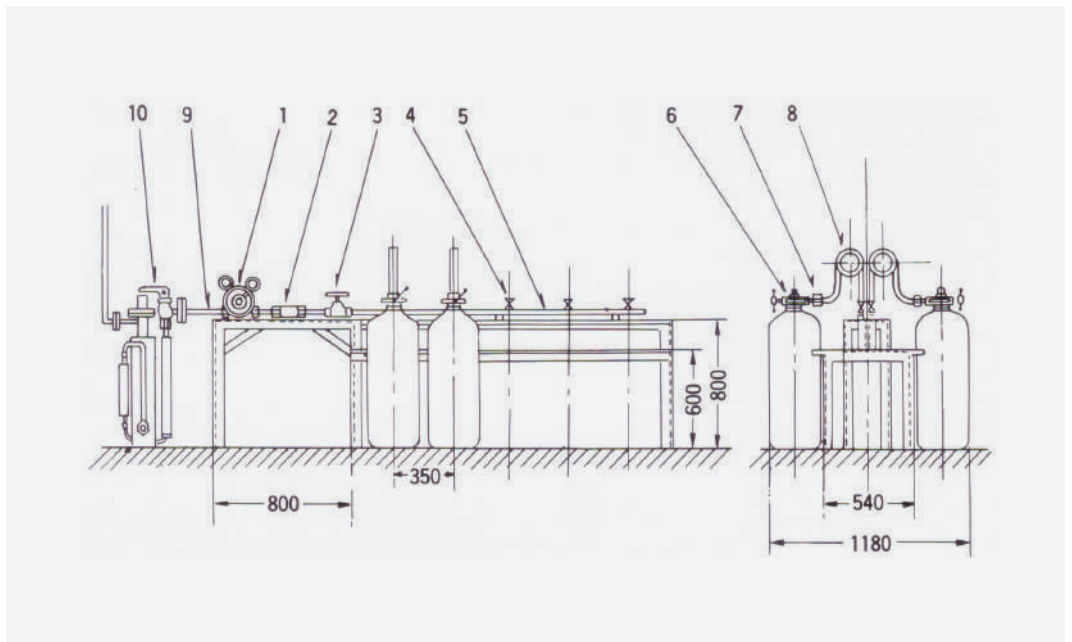


## Oxygen Manifold



- |  |                                 |                                |
|--|---------------------------------|--------------------------------|
| <b>01</b> Primary Regulator<br>High pressure gas to be reduced to 20kg/cm <sup>2</sup> or less | <b>04</b> Neck Valve            | <b>07</b> Inlet connection     |
| <b>02</b> Strainer   | <b>05</b> HP Main Pipe          | <b>08</b> Pig-tail Pipe        |
| <b>03</b> HP Cut-Off Valve   | <b>06</b> Cylinder Fixing Frame | <b>09</b> Outlet pipe & Flange |

## Gas Manifold



- |   |   |
|---|---|
| <b>01</b> Primary Regulator<br>High pressure gas to be reduced to 1.0kg/cm <sup>2</sup> or less | <b>06</b> Cylinder Fixing Frame         |
| <b>02</b> Primary Flash-back Arrestor   | <b>07</b> Secondary Flash-back Arrestor |
| <b>03</b> HP Cut-Off Valve  | <b>08</b> Pig-tail Pipe                 |
| <b>04</b> Neck Valve  | <b>09</b> LP Pipe with flange           |
| <b>05</b> Main Pipe   | <b>10</b> Station Flash-back Arrestor   |

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